



# CASTER AND WHEEL CORPORATION

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## Bond Truck Locks hold castered equipment in a fixed position.

The semi steel truck locks are easily fitted to the underside of castered equipment to prevent inadvertent movement. Stepping on the pedal activates a toggle action engaging the large spring loaded, friction based, brake disk tightly against the floor (see Photograph A). Pressing on the release rod disengages the lock (see Photograph B).



Photograph A: Locked position



Photograph B: retracted position

### Suggested mounting configuration:

For equipment with two rigid and two swivel casters, a single truck lock mounted between the swivel casters is sufficient. Equipment with four swivel casters should have two truck locks, mounted on opposite sides of the equipment.

Note: locks are designed to firmly fix the position of the equipment, not to lift it off the floor.

### Bond Truck Locks are easy to maintain and repair.

- Only an annual greasing is suggested for maintenance
- Parts are available and repaired with press nuts or “C” clips

To specify the model Truck Lock use the locked height that is the same as the overall height of the caster. You can use up to a 1/4” higher locked height of the truck lock than the caster’s overall height.

Part Number	Height (inches)		Mounting Plate	Bolt Hole Spacing	Bolt Size	Wt. Lbs.	Use with Bond caster Series
	Locked	Retracted					
4TL	5-5/8	4-9/16	4-1/4 X 4-13/16	2-5/8 X 3-5/8 to 3 X 3	3/8	7-1/2	40-A, 36-A, all 4” wheels
4TL-1	5-13/32	4-9/16				7-1/2	
4TL-2	6-3/8	5-3/8				7-1/2	5” wheel casters
6TL	8	6-3/4	4-3/4 X 6-1/2	3-3/8 X 5-1/4 to 2-7/16 X 4-15/16	1/2	10-1/2	40-A, 40-AW, all 6” wheels
6TL-1	7-1/2	6				10-1/4	50-A, 52-A, 42-A, 46-A, all 6” wheels
6TL-2	8-1/8	7-1/8				10-1/2	40-AMH, all 6” wheels
6TL-3	8	6-11/16				10-1/2	40-A, all 6” wheels
6TL-4	8-5/16	7-5/16				10-1/2	36-A, all 6” wheels
6TL-5	9-1/2	8-1/2				10-3/4	8” wheel casters
8TL	10-1/2	9-1/2				15	40-AMH, 40-AMHW, 36-A, all 8”
8TL-1	10-1/4	9-1/8				15	



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 for over 100 years*